



# **Econoflow 10 Series**

## Users Manual

# WEEE/RoHS Compliance Statement

## EU Directives WEEE and RoHS

To Our Valued Customers:

We are committed to being a good corporate citizen. As part of that commitment, we strive to maintain an environmentally conscious manufacturing operation. The European Union (EU) has enacted two Directives, the first on product recycling (Waste Electrical and Electronic Equipment, WEEE) and the second limiting the use of certain substances (Restriction on the use of Hazardous Substances, RoHS). Over time, these Directives will be implemented in the national laws of each EU Member State.

Once the final national regulations have been put into place, recycling will be offered for our products which are within the scope of the WEEE Directive. Products falling under the scope of the WEEE Directive available for sale after August 13, 2005 will be identified with a "wheelie bin" symbol.

Two Categories of products covered by the WEEE Directive are currently exempt from the RoHS Directive - Category 8, medical devices (with the exception of implanted or infected products) and Category 9, monitoring and control instruments. Most of our products fall into either Category 8 or 9 and are currently exempt from the RoHS Directive. We will continue to monitor the application of the RoHS Directive to its products and will comply with any changes as they apply.



- **Do Not Dispose Product with Municipal Waste**
  - **Special Collection/Disposal Required**

# SLS Econoflow 10

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# SLS Econoflow 10 Series

## Specifications

### Econoflow 10 Series, Including SLS10, 11 and 12

Syringe Size	10 microliter to 60 milliliter
Electrical Rating	US model 115V~, 0.1A CE model 230V~, 0.06A
Fuse	5x20 mm, 250V~ slow blow, 0.1A
Voltage Operating Range	US model 100-120V~, 50/60Hz CE model 200-240V~, 50/60Hz
Drive Mechanism	microprocessor controlled stepper gearmotor (½ microstepping), driving a leadscrew through a belt and pulley drive mechanism
Pusher Advance per Half Step	~0.529 micron or 2.083x10 <sup>-5</sup> inch (SLS10) ~0.088 micron (SLS11)
Linear Travel	
SLS10, SLS12	minimum 0.00635 cm/hr; maximum 76.18 cm/hr
SLS11	minimum 0.00106 cm/hr; maximum 12.2 cm/hr
Minimum Stepping Rate	one ½ step in thirty seconds – may vary depending on syringe size
Maximum Stepping Rate	400 ½ steps / second
Speed Range	12000:1
Flowrate Range	0.1µl/hr (10 µl syringe) to 506ml/hr (60 ml syringe)
Linear Force	20 lb min. ( 9 Kgm)
Dimensions	9x6x5 inch (23x15.25x13 cm)
Weight	4.5 lb (2 Kgm)
Atmospheric Specifications	
Temperature	4° C to 40° C (40° F to 104° F)
Humidity	20% to 80% RH, non-condensing
Mode of Operation	Continuous
Classification	Class I
Pollution Degree	2
Installation Category	II
Output	N/A
Physiological Effects	N/A
Cooling Conditions	No special considerations
Mechanical Stability	No special considerations
Protective Packaging	No special considerations
Earth Terminals	No External connections required
Removable Protective Means	N/A
Supplier Name	Scientific Lab Supply Inc.
Address	6 Chestnut Street, Acton, MA 01720

# SLS Econoflow 10 Series

## General Safety Summary

Please read the following safety precautions to ensure proper use of your syringe pump. To avoid potential hazards and product damage, use this product only as instructed in this manual. If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

### **To Prevent Hazard or Injury:**

#### **Use Proper Power Supply**

The pump is supplied with an approved power supply and line cord.

#### **Use Proper Line Cord**

Use only the line cord shipped with the product and make sure line cord is certified for country of use.

#### **Ground the Product**

This product is grounded through the grounding conductor of the power cord. To avoid electric shock, use only approved line cord with the product and insure it is connected to earth ground.

#### **Make Proper Connections**

Make sure all connections are made properly and securely.

#### **Orient Equipment Properly**

Do not position the equipment such that it is difficult to reach the disconnecting device.

#### **Observe all Terminal Ratings**

Review the operating manual to learn the ratings on all connections.

#### **Avoid Exposed Circuitry**

Do not touch any electronic circuitry inside of the product.

#### **Do Not Operate with Suspected Failures**

If damage is suspected on or to the product do not operate the product. Contact qualified service personnel to perform inspection.

#### **Avoid Pinch Hazard**

A pinch hazard may exist between the Pusher Block and End Blocks. Avoid placing fingers between these points while the pump is running.

#### **Observe all Warning Labels on Product**

Read all labels on product to ensure proper usage.



**CAUTION**  
*Refer to Manual*



*Protective Ground  
Terminal*

### **CAUTION**

This pump is not registered with the FDA and is not for clinical use on human or veterinary patients. It is intended for research use only.

**CAUTION**  
**FOR RESEARCH USE ONLY**  
**NOT FOR CLINICAL**  
**USE ON PATIENTS**

# SLS Econoflow 10 Series

## Features

The Econoflow 10 series are simple, accurate cost effective syringe pumps designed to hold glass or plastic syringes, of any make, from 10 microliter to 60 milliliter for the SLS10; 10  $\mu$ l to 15 ml for the SLS12; and 10  $\mu$ l to 10 ml for the SLS11.

The models **SLS10** and **SLS11** are infusion only pumps. The flow rates of the SLS11 are six times slower than that of the SLS10 and the units of flow rate are suitably adjusted. The **SLS12** is a push-pull simultaneous infusion/withdrawal pump.

Setup and pump operation for all of the Econoflow10 series pumps are similar and extremely simple. A menu, displayed on an alphanumeric LCD "prompts" the operator to make the necessary selections using the keypad for choice of features and numerical entries.

The **internal diameter of the syringe** is used by the control program to calibrate the pump and deliver the volume and flowrate selected. For simplicity the syringe diameter is also used to set automatically the volume and flowrate units.

The syringe diameter can be **entered directly** or the syringe can be identified from a **table of syringes** held in memory. When the syringe is selected from the table the diameter is entered automatically.

Two dispense modes are available:

- a) **dispense volume mode** in which the pump keeps track of the volume dispensed and automatically stops the pump when a set target volume is reached.
- b) **run mode** where the pump runs at the set flowrate until manually stopped.

In the event of a **power interruption** during operation, the pump can be programmed to either resume operation or remain stopped when power is returned.

For convenience, all pump **settings are stored in non-volatile memory** to minimize the number of setting changes required.

## Keypad Functions



This key has two functions:

- a. Moves the display to the left
- b. Causes the numerical entry to **decrease**. To change the displayed number by a single unit press and release the key quickly. If the key is pressed longer the number changes with increasing speed.



This key has two functions.

- a. Moves the display to the right
- b. Causes the numerical entry to **increase**. To change the displayed number by a single unit press and release the key quickly. If the key is pressed longer the number changes with increasing speed.

# SLS Econoflow 10 Series

## Keypad Functions (continued)

**select** This key has three functions:

- Return to main menu when pressed repeatedly
- Selects the pulsing or "highlighted" feature of the main menu display.
- Enter numerical values.

**run/stop**

- Turns the motor on and off.
- Acts as a "pause" during a dispense.

## DISPLAY

After the pump is programmed an **arrow** on the right side of the display indicates the **direction of operation**. This arrow pulses when the pump is running.

## Operating Instructions

### POWER SWITCH

The power switch is located at the right, rear corner of the pump. When the power is turned on the LCD will display the Volume or Rate setting. Press the **select** key to return to the main menu.

### MAIN MENU

Pressing **select** repeatedly will always return the display to the main menu. The main menu consists of five variables, three of which are displayed at all times. The center variable pulses to indicate that this option can be reviewed or changed. The menu acts as a continuous loop and the **arrow keys**,  $\swarrow$   $\nearrow$  are used to move around the loop. The variable to be changed can be selected with the **select** key.

←---→ dia ←---→ table ←---→ rate ←---→ vol ←---→ pwr up ←---→

direct entry  
syr dia (mm)

syr dia.  
mfr, size

flowrate  
 $\mu$ l or ml/h

dispense vol  
 $\mu$ l or ml

run/stop

# SLS Econoflow 10 Series

## Operating Instructions (Continued)

### SYRINGE DIAMETER ENTRY

Syringe diameter must be entered for automatic internal calibration. Once entered the diameter is entered, it is retained in non-volatile memory and need not be entered again unless the syringe being used is changed. When a syringe diameter is changed the Volume and Rate settings are set to zero.

There are two methods of diameter entry.

#### a. Internal Library

Select **TABLE** from the main line menu. The table of syringes is organized by manufacturer, then by glass or plastic, and then by size. Use the **arrow** keys to scroll through the table and the **select** key to enter the correct setting.

First, scroll through the manufacturers and select the manufacturer of the syringe used. The menu will next display either syringe type or syringe size. Again, use the **arrow** keys to move through the table until the correct size is displayed. Press the **select** key when the correct syringe size is displayed. This automatically enters the internal syringe diameter.

See Table of Syringe Diameters on page 12 for the syringe library.

#### b. Direct Entry

From the main menu select **DIA**. The display will read "xx.xx mm". Use the **arrow** keys to display the measured internal diameter of the syringe in millimeters and enter with the **select** key.

Changing the diameter clears the Volume and Rate settings, and the display will now prompt for the new Volume setting.

### VOLUME ENTRY

The volume setting mode is selected from the main menu or is displayed automatically after changing the diameter.

Display reads: xx.xx  $\mu$ l (Units displayed in  $\mu$ l or ml depend on syringe diameter entered)

- 1) Use the **arrow** keys to enter the dispense volume required.
- 2) When the correct dispense volume is displayed save this number with the select key.

**Note:** If no target dispense volume is required, enter volume = 0.0

The pump will run at the set flowrate until stopped manually or a stall occurs.

- 3) After setting a volume the menu prompts for the flowrate setting.

When the pump runs, the actual dispensed volume will be displayed and will increment until the set volume is reached, at which time the pump will stop automatically.

# SLS Econoflow 10 Series

## Operating Instructions (Continued)

### FLOWRATE ENTRY

RATE can be selected from the main menu or will be displayed automatically after the volume setting.

The display reads: Rate: X.X  $\mu$ l/h or X.X ml/h

Rate units are  $\mu$ l/h or ml/h, microliter or milliliter/hour and are selected automatically according to the syringe diameter.

- 1) Use the **arrow** keys to display the flowrate required.
- 2) Enter the rate with the **select** key.
- 3) If the rate entered is out of range, a message is displayed:  
" Max Rate XX ml/h"  
To continue, enter a lower rate or select a larger syringe.

- Note:**
- a. If a dispense volume was set then the display will now change to "Volume : 0.0" ,that is, in automatic dispense mode.  
When the pump runs, the actual dispensed volume will be displayed and will increment until the set volume is reached, at which time the pump will stop automatically.
  - b. If no dispense volume is set, the LCD displays the set flowrate and, when running, the directional indicator arrow will pulse.

### START THE PUMP

- a. Press the **run/stop** key to start the pump. A second press will stop the pump.
- b. If the pump is stopped during a dispense, the volume accumulator is not cleared - the dispense is paused. Restarting the pump with a second press of the **run/stop** key continues the dispense to the target volume.

### POWER FAILURE MODE

If there is a temporary power interruption, when no dispense volume is selected, the

**Power Up run/stop** option allows the pump to either resume the dispense when the power returns, or remain stopped but display a message warning of the power failure.

- 1) Move the main menu to the right and select **PWR UP**.
  - 2) The display will read **Power Up Run** (or STOP). Use the **arrow** keys to change display and **select** the required option
- Run** After power is returned, the pump resumes normal operation. The display flashes **PowerFailed** to acknowledge a power interruption. Press Select to display the Rate.
- STOP** Pump does not run when power returns. The LCD displays the rate setting.

If a dispense volume is entered the power interruption stops the pump, clears the volume accumulator and returns the volume to the setpoint. Only if the power failure setting is "run" will the power failure warning be displayed.

# SLS Econoflow 10 Series

## Operating Instructions (Continued)

### CHANGE OR REVIEW VOLUME SETTING WHILE RUNNING

While the pump is running it is possible to look at the volume and flowrate settings without interrupting the operation of the pump. If required, the volume and flowrate settings can be changed while the pump continues to run. When the changes are entered the pump immediately changes to the new settings.

- 1) While operating, press **select** to return to the main menu.
- 2) Select Volume to display the set dispense volume. If no change is required press **select**.
- 3) For a volume change use the **arrow** keys and enter with the **select** key.
- 4) The display moves to RATE, permitting a change if required. Press **select** if no change is required, or use the **arrow** keys to change the setting. The **select** key immediately changes to the new flowrate and the volume display continues to increment, uninterrupted to the new dispense setting.

**Note:** If the VOLUME is changed to a setting **smaller** than the volume already accumulated then the pump stops when the new, smaller dispense volume is selected.

### CHANGE OR REVIEW RATE SETTING WHILE RUNNING

- 1) Press **select** to change the volume accumulator display to the main menu.
- 2) Select RATE.
- 3) Make rate changes, if required, and press **select**.

The pump immediately changes to the new flow rate and displays the continuing volume accumulation uninterrupted by the change in flow rate.

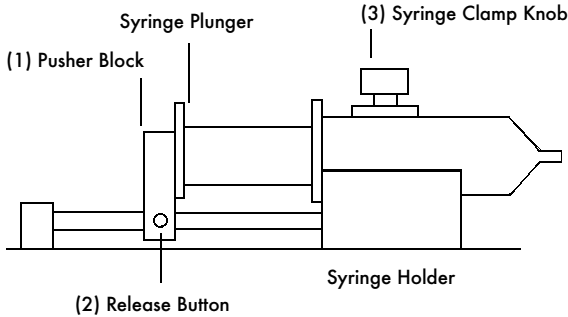
### FAST FORWARD

Press the **run** and the **→** keys simultaneously to actuate the fast forward mode. The pump travels at its maximum rate while both keys are pressed simultaneously.

# SLS Econoflow 10 Series

## Loading The Syringe

### SLS10 AND SLS11



To facilitate loading, the pusher block (1) can be released from the leadscrew and manually moved along the guide rods to accommodate the syringe.

Press the bronze release button (2) on the side of the black pusher block (1) to release the block from the leadscrew.

Raise the spring loaded retaining clamp knob (3) and rotate away from the syringe barrel.

Place the syringe barrel in the V of the syringe holder, making sure that the flange of the syringe barrel is pressed against the side of the syringe holder.

Rotate and release the syringe clamp to hold the syringe in place.

Press in release button (2) and move the pusher block back along the guide rods to make contact with the syringe plunger.

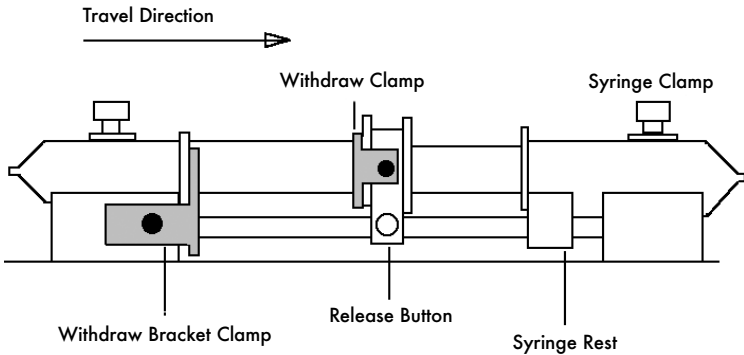
### GLASS SYRINGES

With some glass syringes the corners of the flange of the syringe barrel are rounded and can cause a tendency for the syringe barrel to ride up out of the syringe holder.

To give a more secure, flatter surface to clamp against, an O-ring or metal collar can be placed over the barrel and pressed against the flange.

# SLS Econoflow 10 Series

## SLS120 PUSH-PULL PUMP



To facilitate loading, the pusher block can be released from the leadscrew by pressing the bronze release button (1) and can be manually moved along the guide rods to accommodate the syringes.

First place the withdraw syringe in the withdraw syringe holder, using the spring loaded retaining clamp to retain the syringe barrel in the V of the syringe holder.

Make sure the barrel flange is held firmly by the withdraw clamp and that the adjusting screws on the withdraw clamp are firmly tightened.

While keeping the button (1) pressed firmly "in" slide the block along the guide rods so that the syringe plunger flange can be retained by the clamp on the pusher block. Tighten the locking screws on the adjusted syringe clamp.

Loosen the locking screw on the Adjustable syringe rest and position the rest so that the plunger of the loaded syringe is pressed firmly against the pusher block and the syringe barrel flange is pressed up to the syringe rest.

The barrel of the loaded, infusion syringe should be clamped in the V of the syringe holder with the spring loaded clamp.

Tighten the screw on the syringe rest to lock the rest in place on the guide rod.

# SLS Econoflow 10 Series

## Manual Stall Setting and Microliter Syringes

A movable collar, located on the rear guide rod, can be set to restrict travel of the pusher block. The block moves until stalling against the collar. Stalling does no permanent damage but may result in increased wear on the drive mechanism and should not be used routinely but only as a "fail safe" device.

Microliter syringes with fine wire plungers can be damaged if the plunger is forced into the end of the syringe barrel; the collar can be adjusted to prevent this occurrence.

## NV Ram Failure

If the settings in the non-volatile memory become corrupted the display will read "NV Ram Failure" and the pump will not operate.

To recover from this condition, the pump must be powered down and then turned on again. The pump will be re-initialized to the default settings and can now be programmed as normal.

A second method of clearing the "NV Ram Failure" is to press select and then enter a changed rate setting.

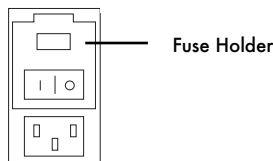
## Fuses

The fuses are located in the power entry module on the rear panel. The linecord must be first removed to gain access to the fuse holder.

**Fuses** 5x20mm, 250V~ slow blow, 0.1A

## Voltage Selector (CE version only)

If it is necessary to change the input voltage selection, disconnect the line cord from the entry module on the rear panel. Use a flat bladed screwdriver to open the Fuse Holder access door. Remove the Fuse Holder, flip over, and reinstall. Close the access door. The new input voltage selection should be visible through the door window. Install a proper line cord certified for the country of use.



## Maintenance

Maintenance is required only for the moving mechanical parts, which should be kept clean and lubricated. Occasionally, a small amount of light machine oil should be applied to the guide rods and a small amount of grease or oil to the leadscrew.

Solvents of any type should never be used to clean the pump. A mild detergent solution may be used to clean the keypad.

# SLS Econoflow 10 Series

## Standard Table of Syringe Diameters

<b>(1)</b>	<b>"Air-Tite "All Plastic</b>	<b>(6)</b>	<b>Ranfac</b>
	1cc 4.70mm		2cc 9.12mm
	2.5 9.70		5 12.34
	5.0 12.48		10 14.55
	10 15.89		20 19.86
	20 20.00		30 23.20
	30 22.50		50 27.60
	50 28.90	<b>(7)</b>	<b>Scientific Glass Engineering</b>
<b>(2)</b>	<b>Becton Dickinson</b>		SGE
	Interim, WW design, Plastipak		25µl 0.73mm
	1cc 4.70mm		50 1.03
	3 8.59		100 1.46
	5 11.99		250 2.30
	10 14.48		500 3.26
	20 19.05		1ml 4.61mm
	30 21.59		2.5 7.28
	60 26.60		5 10.30
<b>(3)</b>	<b>Becton Dickson</b>		10 14.57
	Glass - all types	<b>(8)</b>	<b>Sherwood - Monojet Plastic</b>
	0.5cc 4.64mm		1cc 4.65mm
	1 4.64		3 8.94
	2.5 8.66		6 12.70
	5 11.86		12 15.90
	10 14.34		20 20.40
	20 19.13		35 23.80
	30 22.70		50 26.60
	60 28.60	<b>(9)</b>	<b>Terumo</b>
<b>(4)</b>	<b>Hamilton</b>		1cc 4.73mm
	1000-Series Gastight		3 9.00
	10µl 0.46mm		5 13.04
	25 0.73		10 15.79
	50 1.03		20 20.18
	100 1.46		30 23.36
	250 2.30		60 29.45
	500 3.26	<b>(10)</b>	<b>Unimetrics</b>
	1ml 4.61mm		Series 9000
	2.5 7.28		10µl 0.46mm
	5 10.30		25 0.73
	10 14.57		50 1.03
	25 23.03		100 1.46
	50 32.57		250 2.30
<b>(5)</b>	<b>Popper &amp; Sons, Inc.</b>		500 3.26
	Perfektum glass		1000 4.61
	0.25 3.45mm		
	0.5 3.45		
	1 4.50		
	2 8.92		
	3 8.99		
	5 11.70		
	10 14.70		
	20 19.58		
	30 22.70		
	50 29.00		

# SLS Econoflow 10 Series

## Japanese Table of Syringe Diameters (Available in Japanese Models)

<b>(1) "Air-Tite "All Plastic</b>		<b>(6) Nippro</b>	
1cc	4.70mm	1ml short	6.61mm
2.5	9.70	1ml long	4.75
5.0	12.48	3	9.53
10	15.89	5	12.96
20	20.00	10	15.78
30	22.50	20	20.07
50	28.90	30	23.17
		50	29.13
<b>(2) Becton Dickinson</b>		<b>(7) Hoshi</b>	
Interim, WW design, Plastipak		1ml sm	4.80mm
1cc	4.70mm	1ml lg	6.70
3	8.59	2mm sm	6.70
5	11.99	2ml lg	9.20
10	14.48	3	10.30
20	19.05	5	12.20
30	21.59	10	15.00
60	26.60	20	19.00
		30	22.50
<b>(3) Becton Dickson</b>		50	25.50
Glass - all types		100	34.00
0.5cc	4.64mm	<b>(8) Natsume</b>	
1	4.64	0.25ml	2.60mm
2.5	8.66	0.50	3.20
5	11.86	1	4.30
10	14.34	2	6.30
20	19.13	3	7.30
30	22.70	5	9.50
60	28.60	<b>(9) Top</b>	
		1ml	4.70mm
<b>(4) Hamilton</b>		2	6.40
1000-Series Gastight		3	9.30
10µl	0.46mm	6	13.10
25	0.73	12	15.40
50	1.03	25	21.00
100	1.46	30	23.00
250	2.30	50	29.00
500	3.26	<b>(10) Terumo</b>	
1ml	4.61mm	1ml	4.73mm
2.5	7.28	3	9.00
5	10.30	5	13.04
10	14.57	10	15.79
25	23.03	20	20.18
50	32.57	30	23.36
		60	29.45
<b>(5) JMC Air-Tite pls</b>		<b>(11) Terumo Japan</b>	
1ml	4.66mm	1ml sm	4.73mm
2	6.90	1ml lg	6.50
2.5	9.10	3	8.95
5	12.62	5	13.00
10	14.34	10	15.80
20	19.68	20	20.15
30	22.44	30	23.10
50	28.80	50	29.10
100	36.68		

# SLS Econoflow 10 Series

## Standard Minimum and Maximum Flow Rates

### MODELS SLS10 AND SLS12

Syringe size	Minimum	Maximum
10µl	0.1µl/h	126µl/h
25µl	0.1µl/h	318µl/h
50µl	0.2µl/h	625µl/h
100µl	1.0µl/h	1274µl/h
250µl	2.0µl/h	3164µl/h
500µl	3.0µl/h	6359µl/h
1ml	0.01ml/h	13.2ml/h
2.5ml	0.02ml/h	31.7ml/h
3ml	0.02ml/h	44.9ml/h
5ml	0.03ml/h	87.0ml/h
10µl	0.1µl/h	126µl/h
10ml	0.1ml/h	125ml/h
20ml	0.1ml/h	219ml/h
30ml	0.1ml/h	282ml/h
60ml	0.2ml/h	426ml/h

### MODEL 101

Syringe size	Minimum	Maximum
10µl	0.001µl/m	0.382µl/m
25µl	0.001µl/m	1.010µl/m
50µl	0.001µl/m	1.762µl/m
100µl	0.001 µl/m	3.542 µl/m
250µl	0.01 µl/m	8.78 µl/m
500µl	0.01µl/m	17.65µl/m
1ml	0.1 µl/m	35.2 µl/m
2.5ml	0.1 µl/m	88.0 µl/m
3ml	0.1 µl/m	122.5 µl/m
5ml	0.1 µl/m	176.2 µl/m
10ml	0.001 ml/m	0.351 ml/m
20ml	0.001 ml/m	0.602 ml/m
30ml	0.001 ml/m	0.773 ml/m
60ml	0.001 ml/m	1.175 ml/m

**Note:** Syringes from different manufacturers can have slightly different limits.

# SLS Econoflow 10 Series

## Limited Warranty

Scientific Lab Supply Inc. warrants to the first consumer purchaser, for a period of one year from the date of purchase that this unit, when shipped in its original container, will be free from defective workmanship and materials and agree that it will, at its option, either repair or replace the defective unit.

This warranty does not extend to misuse, neglect or abuse, normal wear and tear, accident, modification or unauthorised repair.

**Scientific Lab Supply will not be liable or in any way responsible for any incidental or consequential economic or property damage.** Some States do not allow the exclusion of incidental or consequential damages, so the above exclusion may not apply to you.

**There are no implied warranties of merchantability, or fitness for a particular use, or of any other nature.** Some states do not allow this limitation on implied warranty, so the above limitation may not apply to you.

If a defect arises within the warranty period contact Scientific Lab Supply Inc., (see address below).

The customer is responsible for shipping charges and must first obtain a Return Material Authorization number (RMA) before the unit will be accepted. If a replacement unit is issued it is covered only for the remainder of the original warranty period dating from the purchase of the original device.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

**Note: This pump is not registered with the FDA and is not for clinical use on patients.**

### Scientific Lab Supply,

6 Chestnut Street

Acton, MA 01720

Phone: 978.821.1187

E-mail: [scientificlab@aol.com](mailto:scientificlab@aol.com)

Web: [www.scientificlabsupply.com](http://www.scientificlabsupply.com)



# ***SLS Econoflow 10 Series***

**Notes:**